

Date: Monday, 30/03/2009 10:42:22 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : AUTOMATIC DOOR OPENER KIT
 Job Number : 46721
 Estimate Number : 12943
 P.O. Number :
 This Issue : 30/03/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 46316
 Part Number : D412698023
 Drawing Number : IIN D412-698 REV D
 Project Number : N/A
 Drawing Revision : E
 Material :
 Due Date : 03/04/2009 Qty: 16 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-07-12 JLM
 est rev B ecn 1207 08.07.03 EC verified by:LL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG002

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D355211 Door Prop



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 58105 45932 42606 46631

4.0 D35945 Door Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

Door Doubler

batch: B1596 46718 913131

5.0 D3594043 Floor Doubler Assembly, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

Floor doubler ass'y LH

Batch: 46796 913130 46720 46449

Date: Monday, 30/03/2009 10:42:22 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 46721

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3594044

Floor Doubler Assembly, RH



46450

46179



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

Floor doubler assy RH

Batch:

338163

46197

SP

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 32.0000 Each(s)

BALL STUD

Batch:

1345075

1345933

1346451

SP

8.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

nut plate

batch:

M111126

SP

9.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 32.0000 Each(s)

Rivet

batch:

M15541

SP

10.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

Batch:

M14477

9/3/30

SP

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/28/04/03

x16

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

ReuTB

8/28/04/03

x16

Date: Monday, 30/03/2009 10:42:22 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 46721

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09104102 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-04-02